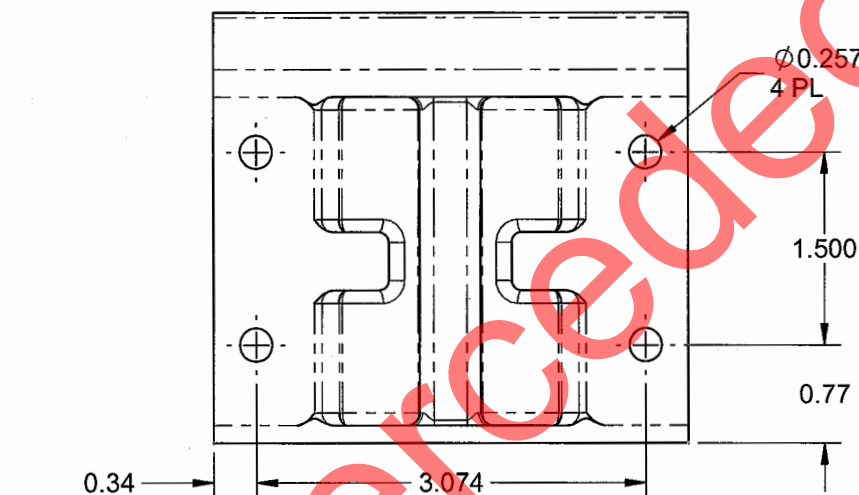
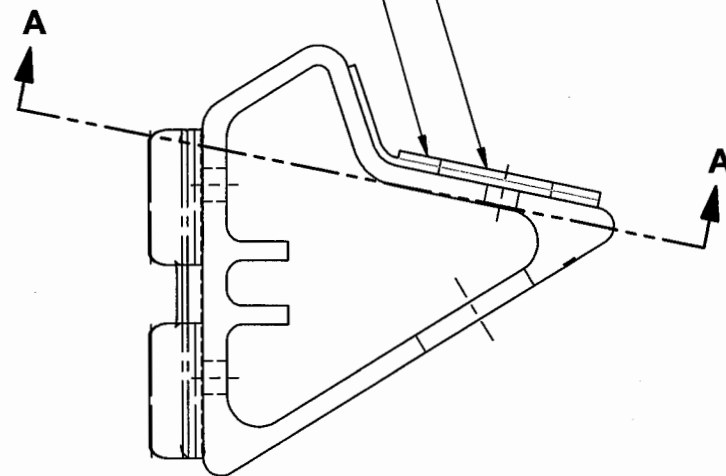


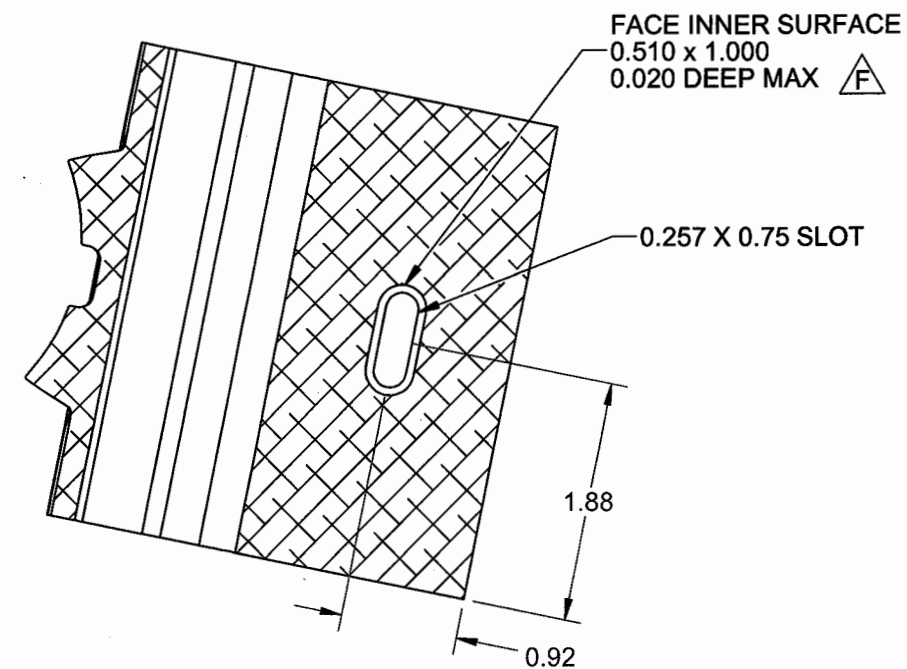
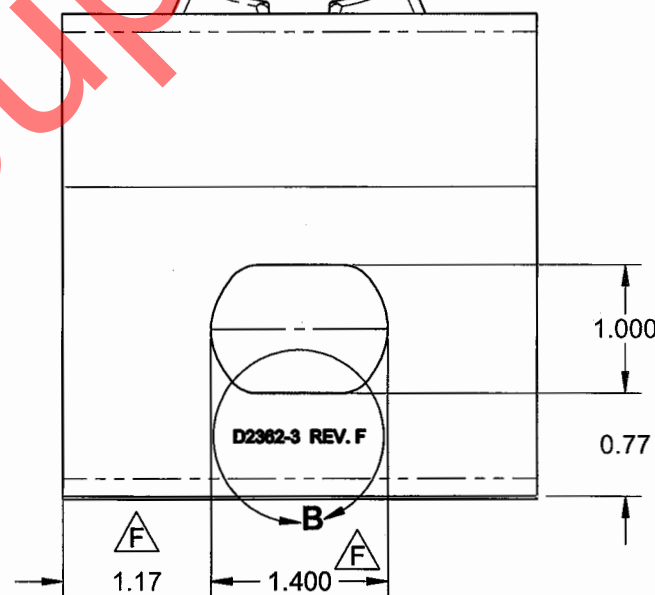
QTY -3	P/N	DESCRIPTION
X	D2362-3	STEP SUPPORT BRACKET
1	D2265	STEP SUPPORT CASTING
1	D2397-1	RUBBER CUSHION
1	D2397-3	RUBBER CUSHION

CENTER D2397-1/-3 RUBBER  
HOLE WITH SLOT AND BOND  
WITH CONTACT CEMENT PER  
MANUFACTURER'S SPECIFICATION

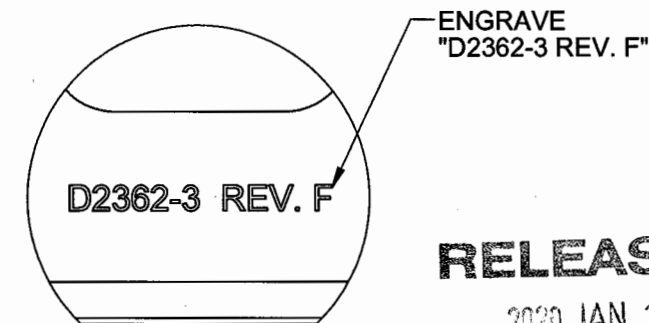
D2397-1 RUBBER CUSHION  
D2397-3 RUBBER CUSHION



REMOVE TIPS  
FROM CASTING  
MAX 0.080



SECTION A-A



DETAIL B

RELEASED

2020 JAN 13  
ECN 20-507

### D2362-3 STEP SUPPORT BRACKET

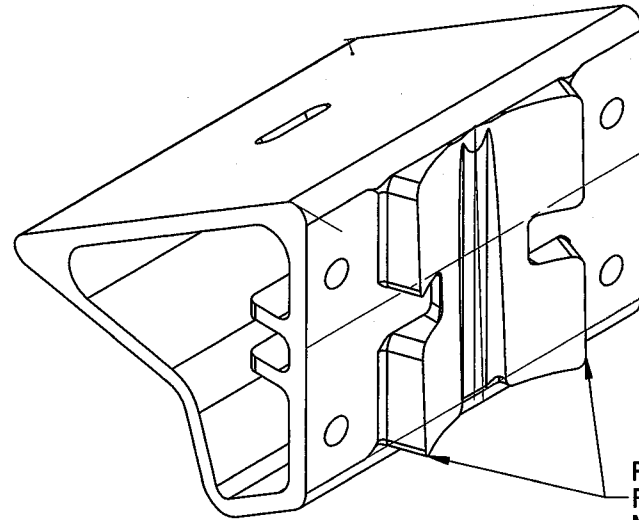
#### NOTES:

- 1) MATERIAL: MAKE FROM D2265
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3 BEFORE BONDING
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 WITH 0.13 HIGH LETTERS, 0.010 DP, AND R0.010 MIN TOOL RAD
- 7) WEIGHT: 0.86 lbs

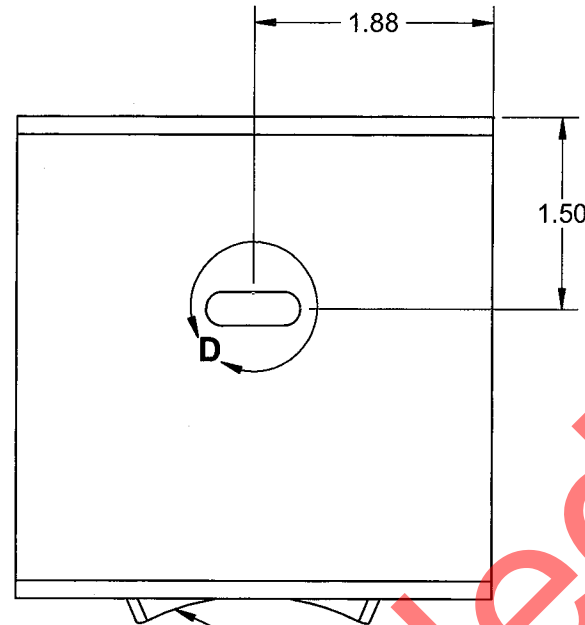
F	UPDATE D2362-3 TO ADD SLOT COUNTERBORE AND ADJUSTED SLOT SIZE. WAS 1.200 x 1.000 IS 1.400 x 1.00, AND ADDED ENGRAVE PART# AND REV. UPDATED TO CURRENT STANDARDS. REASON CAR19-305	SAD	19.12.09
E	REDRAWN, ADD D2397-5	CP	98.12.04
D	ADD D2362-7	KE	97.05.21
C	ADD D2362-5	BW	96.01.22
B	CHANGED RUBBER TO D2397	BW	95.03.22
A	NEW ISSUE	BW	95.02.15
REV.	DESCRIPTION	BY	DATE

DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	JFS	D2362	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	STEP SUPPORT BRACKET	NTS
DATE	19.12.09	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

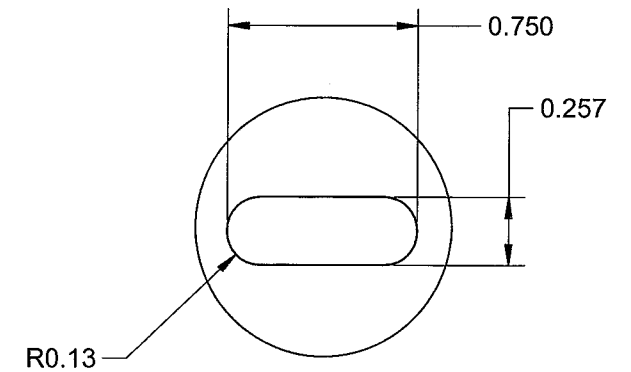


REMOVE TIPS  
FROM CASTING  
MAX 0.080



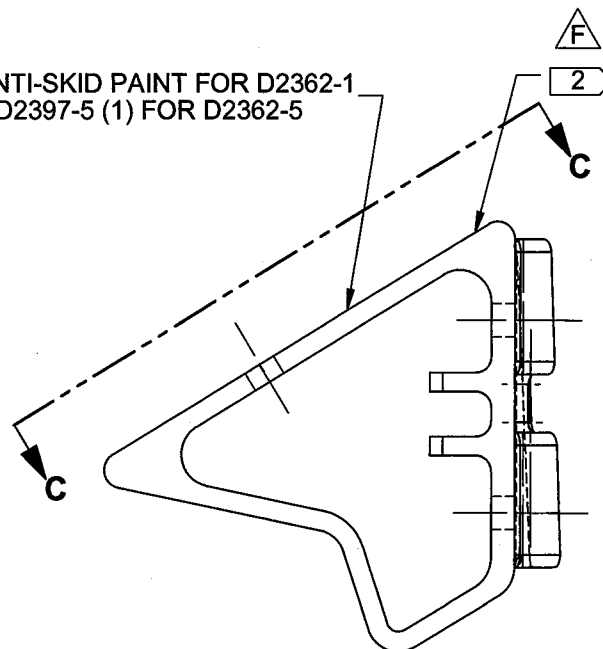
**VIEW C-C**

MACHINE TO  
R1.100  
(TYP 2 PL)

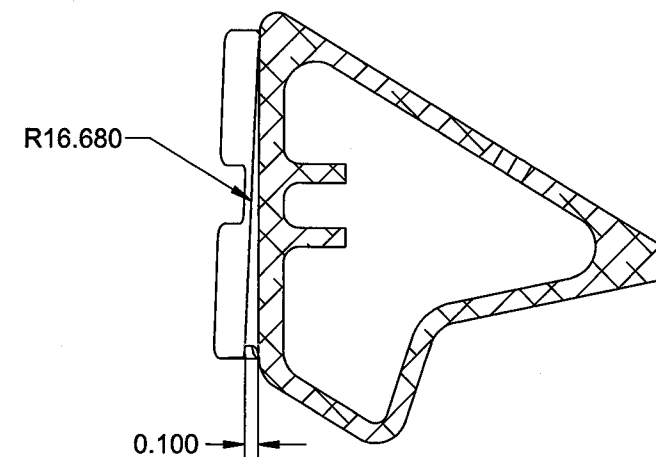
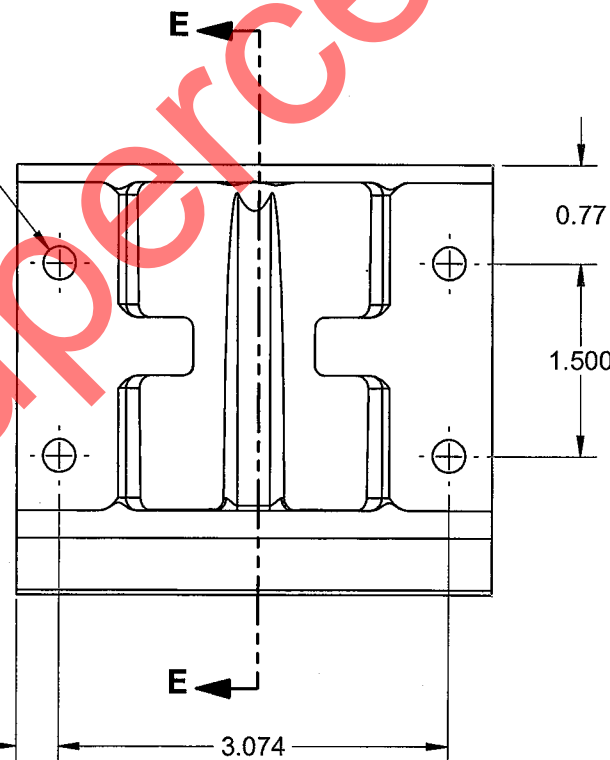


**DETAIL D**

BLACK ANTI-SKID PAINT FOR D2362-1  
INSTALL D2397-5 (1) FOR D2362-5



Ø0.257  
4 PL



**SECTION E-E**

**RELEASED**

2020 JAN 13

**NOTES:**

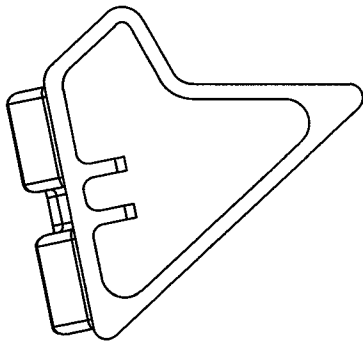
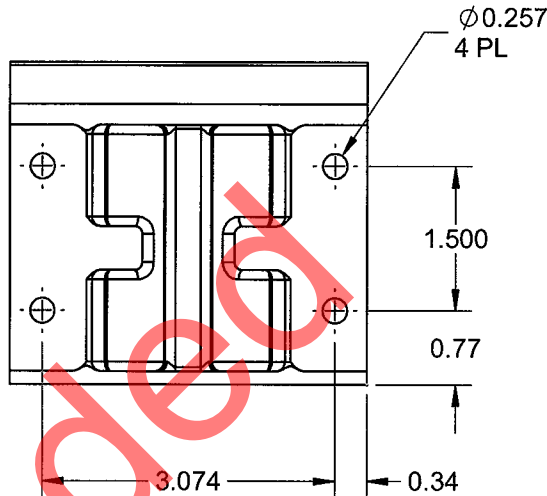
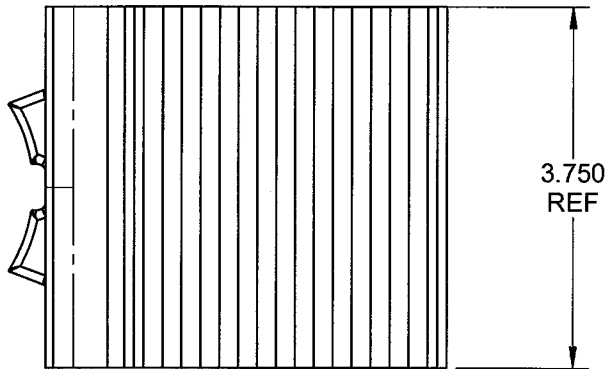
- 1) MATERIAL: MAKE FROM D2265 CASTING
- 2) FINISH: D2362-1: BLACK ANTI-SKID PAINT PER DART QSI 005 4.4  
D2362-5: INSTALL D2397-5 RUBBER CUSHION. ALIGN HOLE WITH SLOT  
AND BOND USING CONTACT CEMENT PERMANUFACTURER'S SPECIFICATION  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3  
BEFORE ANTI-SKID PAINT OR BEFORE INSTALLING D2397-5
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.76 lbs

**D2362-1 AND D2362-5 STEP SUPPORT BRACKET**

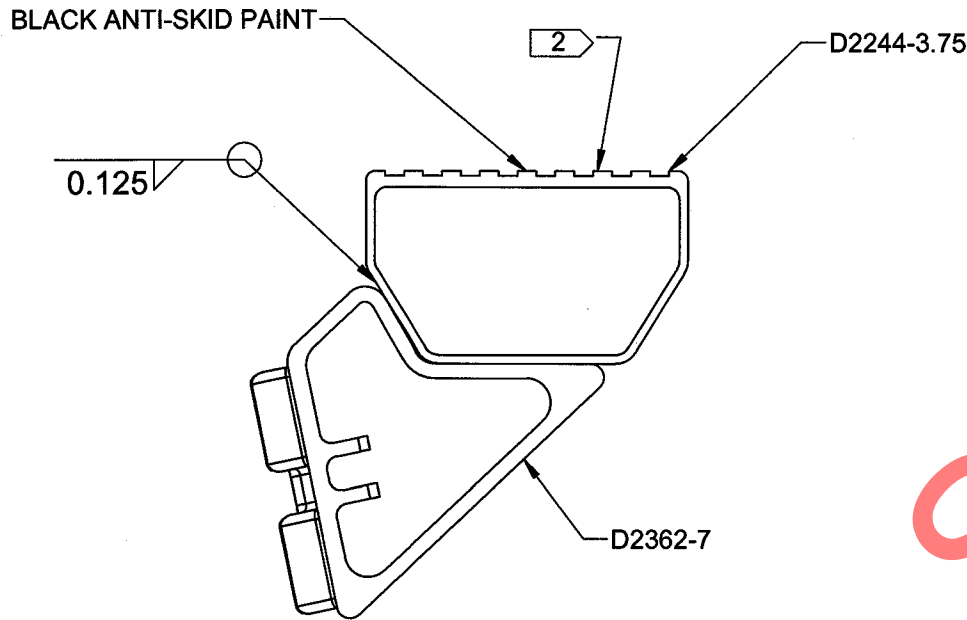
APPROVED

DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	JFS	<b>D2362</b>	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>STEP SUPPORT BRACKET</b>	NTS
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QTY -041	P/N	DESCRIPTION
X	D2362-041	PRE-FLIGHT STEP
1	D2362-7	STEP SUPPORT BRACKET
1	D2244-3.75	STEP EXTRUSION

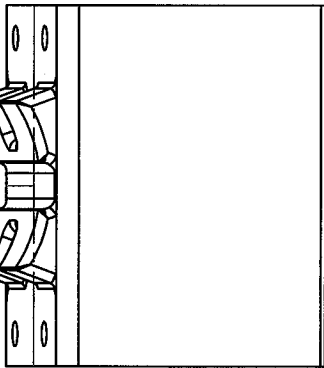


**D2362-7 STEP SUPPORT BRACKET**



**D2362-041 PRE-FLIGHT STEP**

REMOVE TIPS  
FROM CASTING  
MAX 0.080



**RELEASE**  
2020 JAN 13

- NOTES:**
- 1) MATERIAL: MAKE D2362-7 FROM D2265 CASTING
  - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT TO TOP SURFACE OF STEP PER QSI 005 4.4
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.18 lbs
  - 8) WELD PER DART QSI 004

APPROVED

DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	JFS	<b>D2362</b>	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>STEP SUPPORT BRACKET</b>	NTS
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